

ISO Property

INFINO.	Grade	SC-1220UR
	Resin Type	PC

Item	Measuring Method	Condition	Unit	Value
		Physical		
Specific Gravity	ISO 1183	Natural Color		1.19
Melt Flow Index	ISO 1133	230℃,10kg	g/10min	22
		Mechanical		
Tensile Strength at Yield	ISO 527	50mm/min	MPa	62
Tensile Modulus	ISO 527	50mm/min	MPa	2100
Tensile Strength at Break	ISO 527	50mm/min	MPa	71
Flexural Strength	ISO 178	2 mm/min	MPa	93
Flexural Modulus	ISO 178	2 mm/min	MPa	2300
Charpy Impact Strength (notched)	ISO 179 1eA	4mm at 23°C	KJ/m²	69
IZOD Impact Strength (notched)	ISO 180 1A	4mm at 23°C	KJ/m ²	67
		Thermal		
VICAT Softening Temperature	ISO R 306	B/50	°C	142

- 1. The value above is the representative value of the NP standard and may have deviation. It can only be used for selecting materials.
- 2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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CERTIFICATE OF QUALITY

CUSTOMER

: KORPORACJA 'KGL' S.A.,

GRADE

: POLYCARBONATE SC-1220UR NP

LOT NO.

: 11136427

PRINT DATE : 2015.05.28

TEST ITEM	TEST METHOD	UNIT	DATA
MELT FLOW INDEX(300 ℃*1.2KG)	ASTM D1238	g/10min	22.2
CONTAMINATION	CHEIL METHOD	Points	0

*ISSUED BY THE BENEFICIARY: SAMSUNG SDI CO.LTD

ORIGINAL

N. J. Kim

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